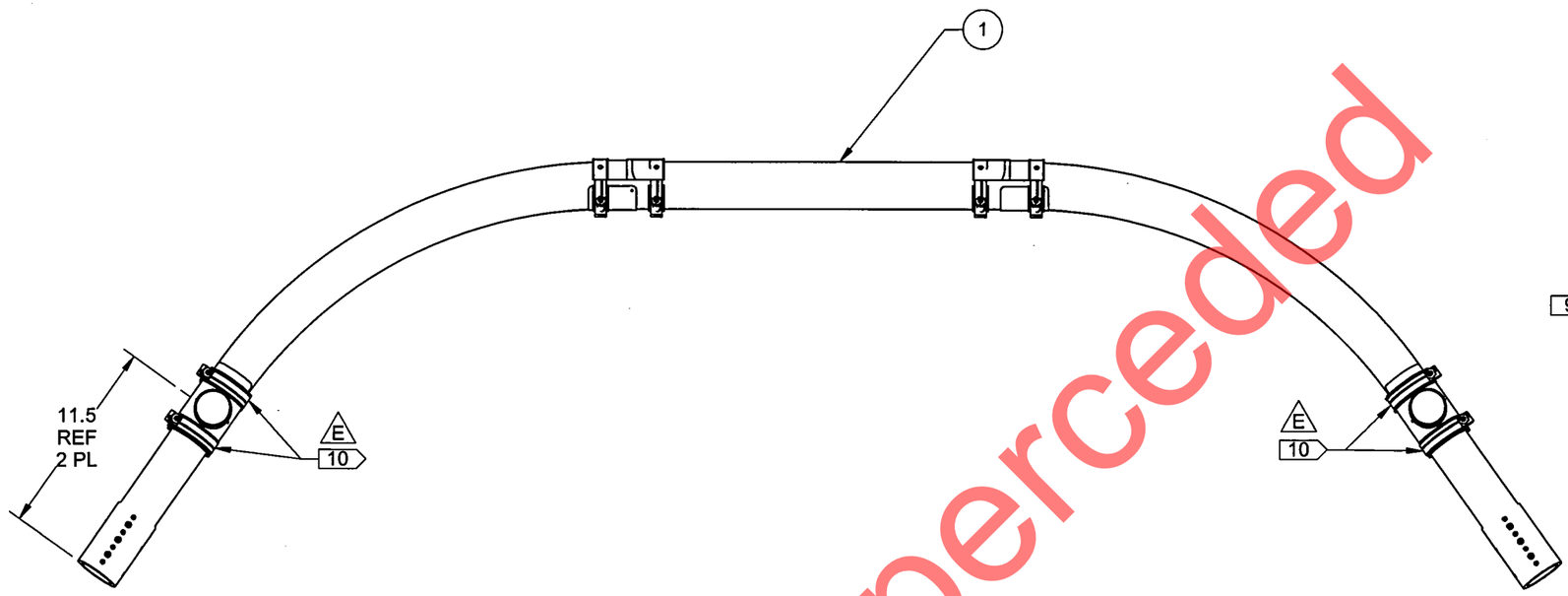
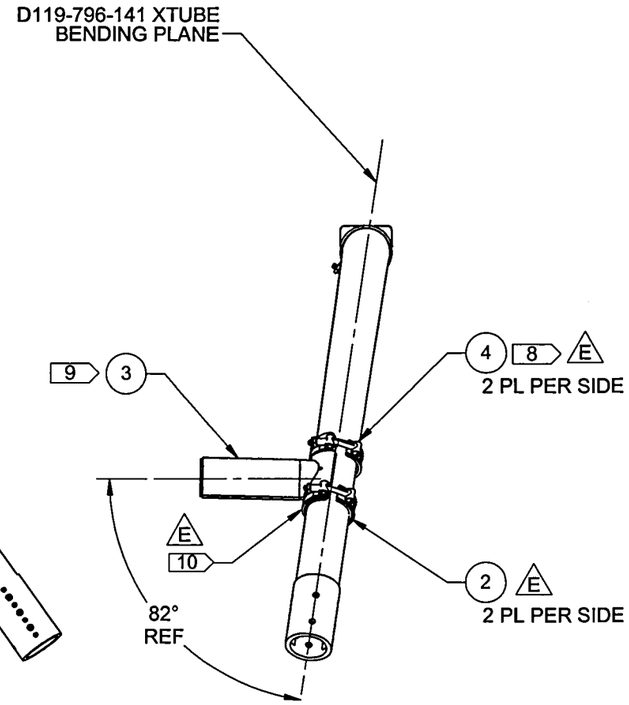
ITEM	QTY -151	P/N	DESCRIPTION
	X	D119-796-151	XTUBE ASSY (AW119 MKII FWD)
1	1	D119-796-141	XTUBE ASSY (AW119 MKII FWD)
2	4	D5123-3	CUSHION
3	2	D5149-041	FWD STEP ASSEMBLY
4	4	MS21920-22	CLAMP





D119-796-151 XTUBE ASSY (AW119 MKII FWD)

Superceded

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.5
7) WEIGHT: 20.01 lbs
8) TORQUE MS21920-22 CLAMPS TO 50 IN-LBS MAX
9) LOCATE STEP USING POST FITTING ON CROSSTUBE
10) POSITION MS21920 CLAMPS SECURING THE STEPS AS SHOWN.
THE THREADED PORTION OF THE CLAMP MUST FACE THE SAME DIRECTION AS THE STEP

E

RELEASED
2017 -05- 04
ECN 17-538

REV.	DESCRIPTION	BY	DATE
E	MODIFY CLAMP ORIENTATION, ADD NOTE 10 (PAR16-527) UPDATE WEIGHT DUE TO -141 CHANGE	ML	17.02.10
D	D5123-3 CLAMP CUSHION WAS D5123-9 CLAMP CUSHION, MS21920-22 WAS -24.	AP	15.01.19
C	RE-DESIGN STEP INSTALLATION	DB	14.11.24
B	D5149-043 WAS D5149-041, AN4C6A WAS AN4C10A, D2274 WAS D5153-1	AP	14.11.04
A	NEW ISSUE	AP	14.09.03

DESIGN	AP
DRAWN	ML
CHECKED	AJS
MFG. APPR.	DP
APPROVED	WM
DE APPR.	DS
DATE	17.02.10

APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D119-796-151 REV. E
SHEET 1 OF 1
TITLE XTUBE ASSY (AW119 MKII FWD) SCALE NTS

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